



伟恒模具

www.weiheng.cn

www.weihengmould.com

**WELCOME TO
WEIHENG MOULD**



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- Team Building



1. Introduction

Changshu Weiheng Mould Manufacture Co., Ltd is located in Changshu, including 6000m² foundry, 17000m² workshop.

The factory is 2 hours' driving from Shanghai Pudong airport.



1.1 Product catalogue



1.2 History



Year 1993

Founded in 1993, specializes in foundry. Main casting supplier for mould makers in China.



Year 2000

Started the mould making since 2000. After 2 decades of rapid growth, Weiheng become top mould makers in China.



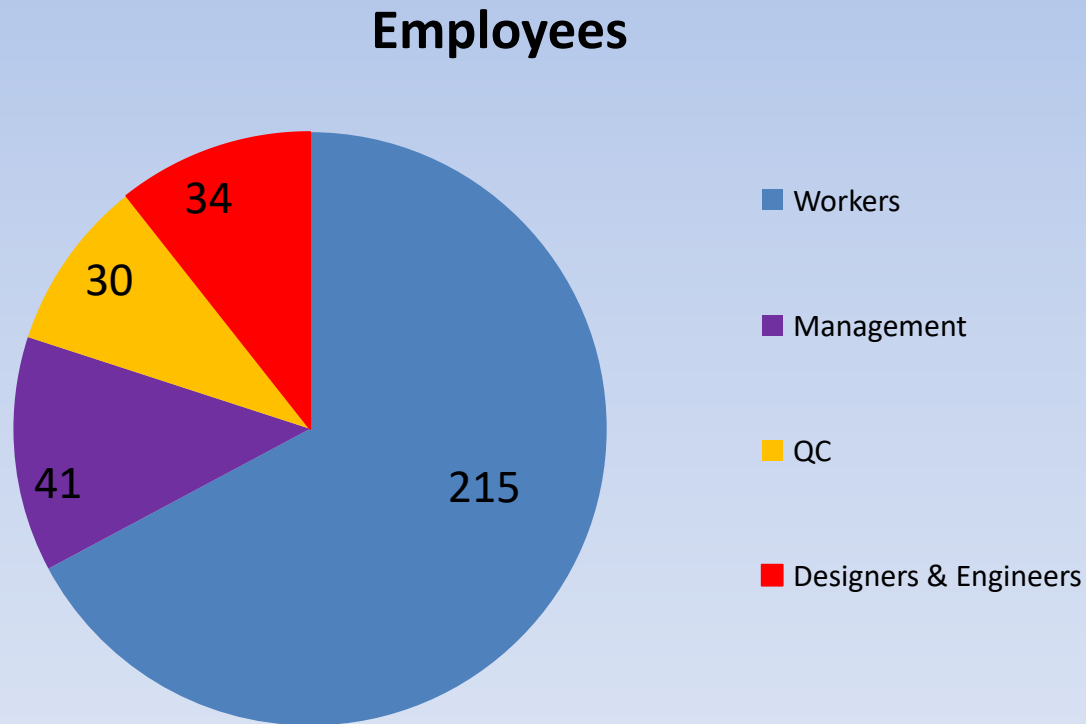
Year 2014

Weiheng moved to new facility in 2014, expand production capacity.



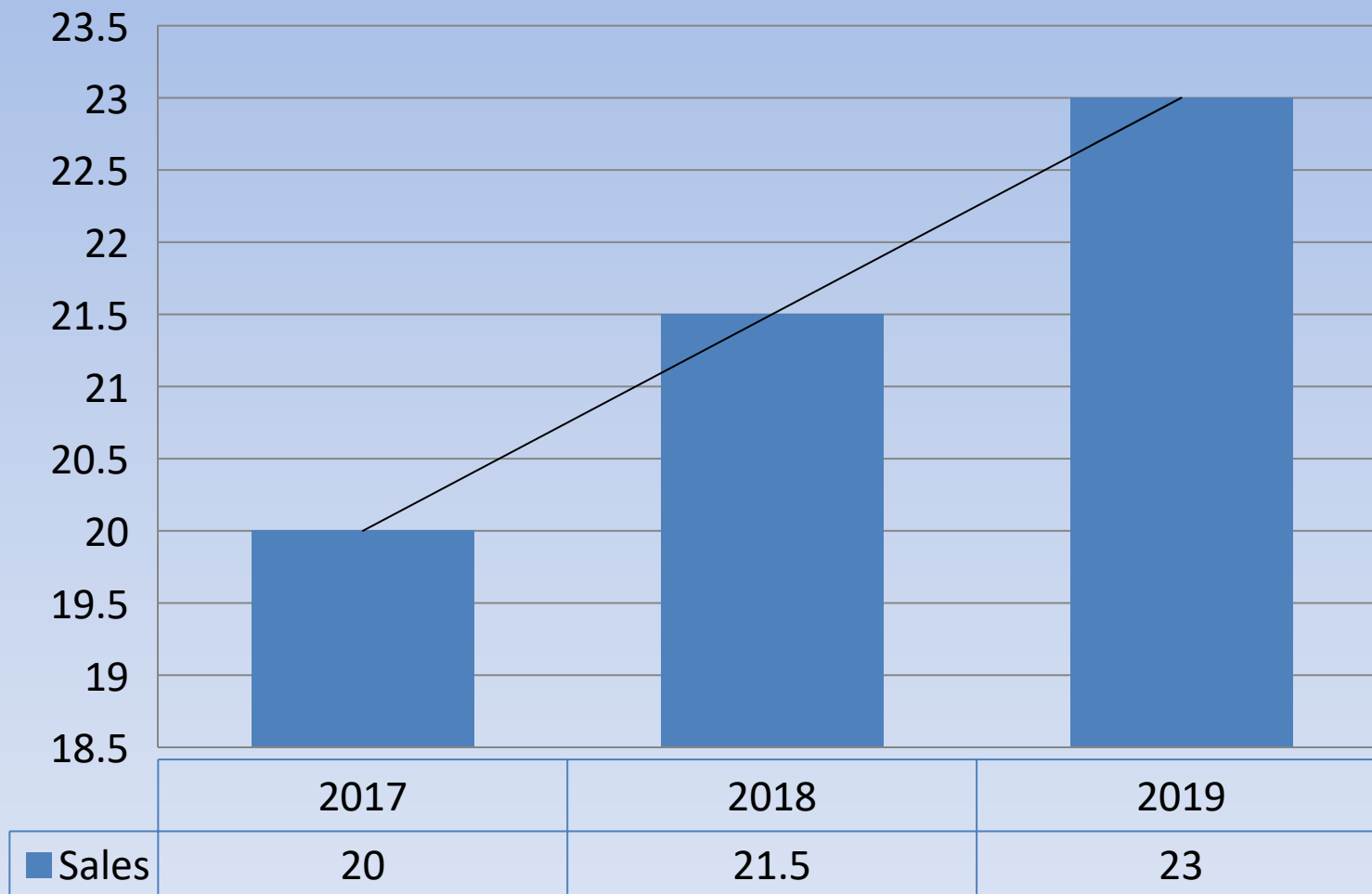
Staff Structure

Total 320 employees, 34 engineers, 30 QC people, 215 workers in the workshop.



Sales

Unit: 1 million USD



Production capacity

Workshop	Cycle	Item	Unit	Capacity
Foundry	Monthly	Cast Iron	tons	350
		Bronze	tons	100
Mouldshop	Monthly	Mould	set	8000
		Neck Ring	set	9000
	Monthly	Bottom plate	set	30000
		Funnel		
		Baffle		
		Guide plate		
		Plunger		
		Thimble		
		Cooler		
		Take out tong		
		Blow head		

1.6 Customers (International)



2. Lean management-5S Implementation



GOAL: higher quality at lower cost



3. Quality Control

ISO9001 certificate
obtained since 2004.



3.1 Foundry inspection

Detection of sand humidity and viscosity.



3.2 Chemical composition inspection spectrometer



3.3 Physical structure inspection

Metallographic analysis



Maintain casting sample 5 years



3.4 Mid check

Projector



3D scanner



Water volume machine



3Coordinate detection



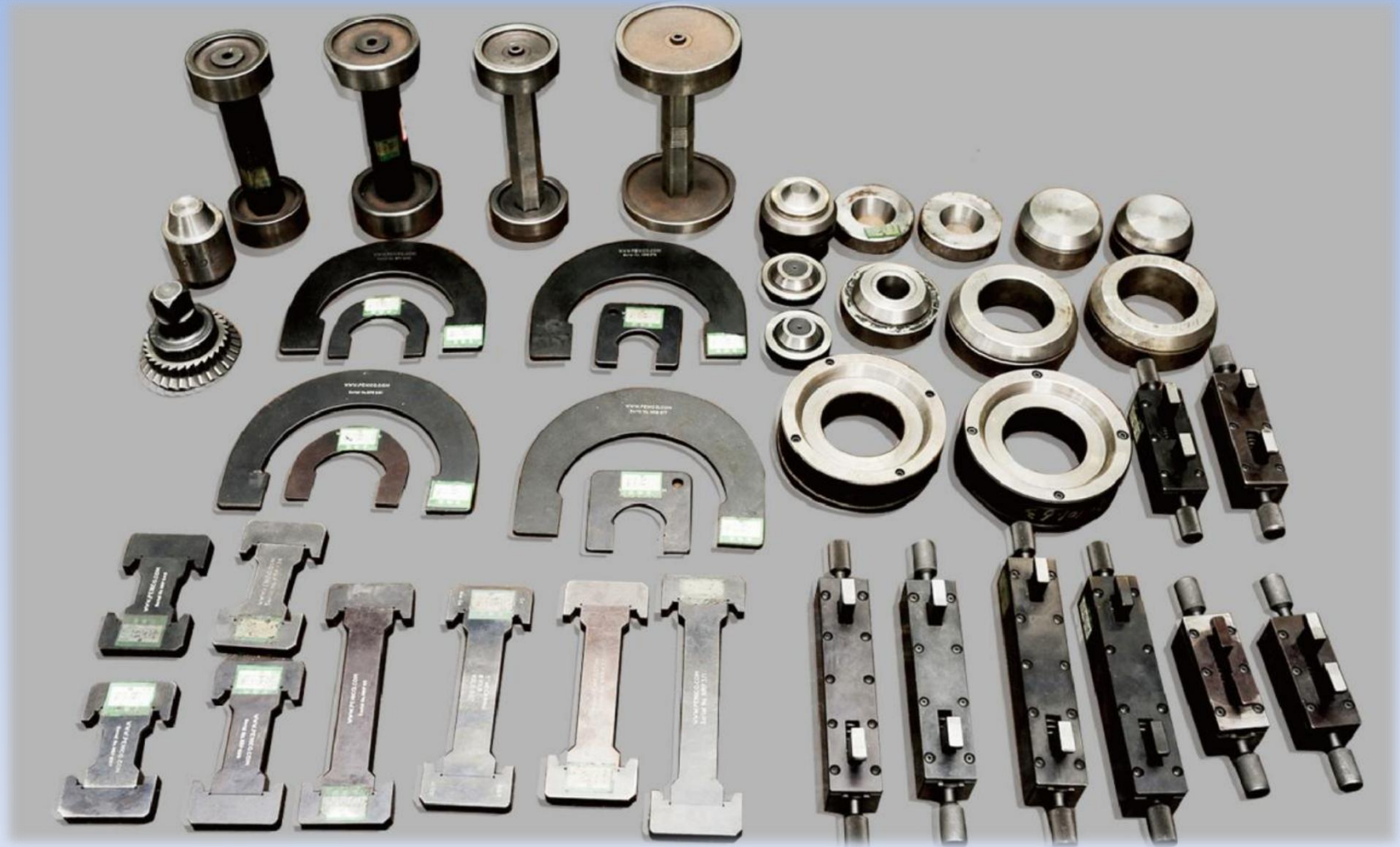
Guide plate Profilometer



Rockwell hardness tester



Penico Gauge



3.5 Final check(100% check)



4. Equipment

Foundry-Automatic sand line



Annealing line



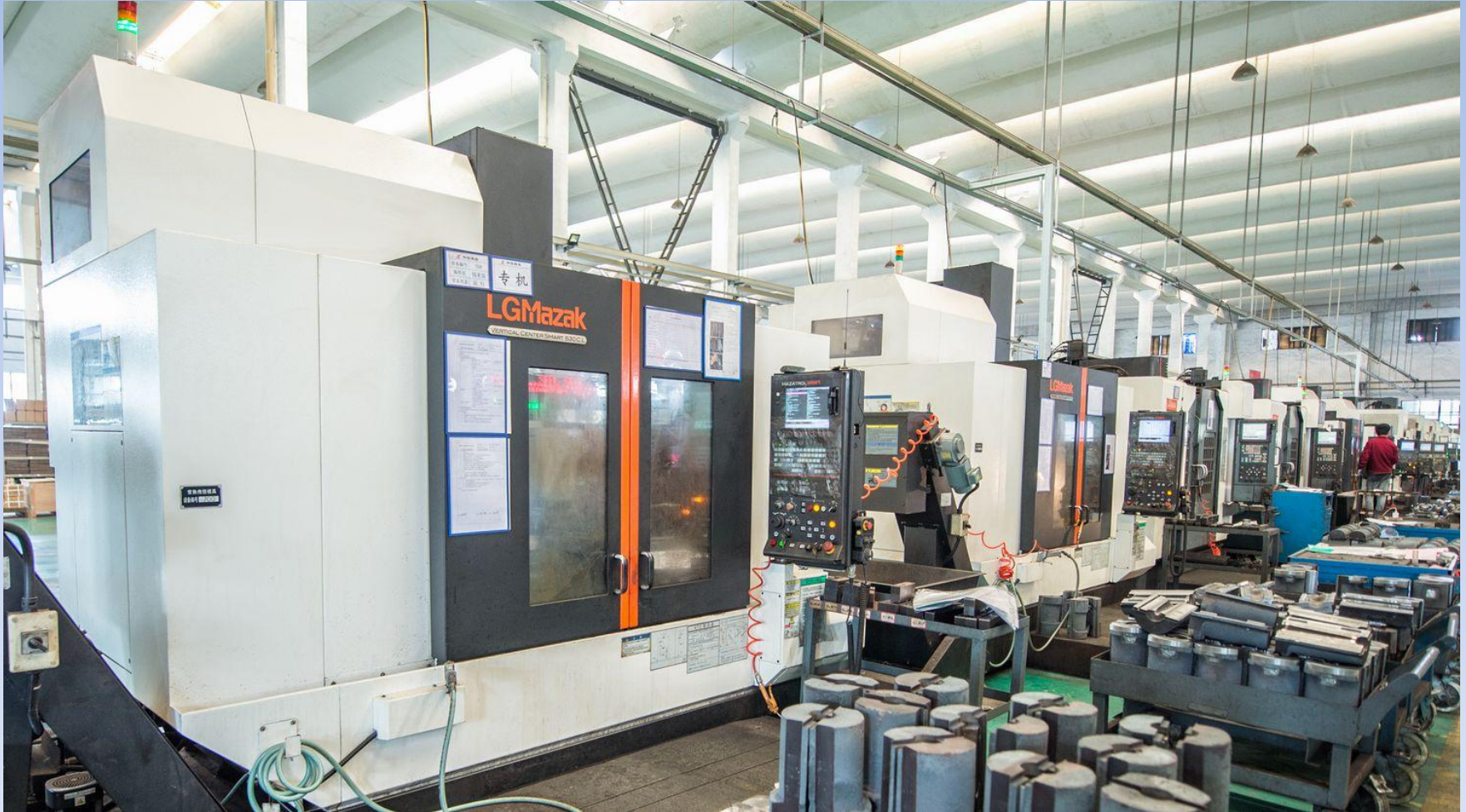
Pouring in Night shift



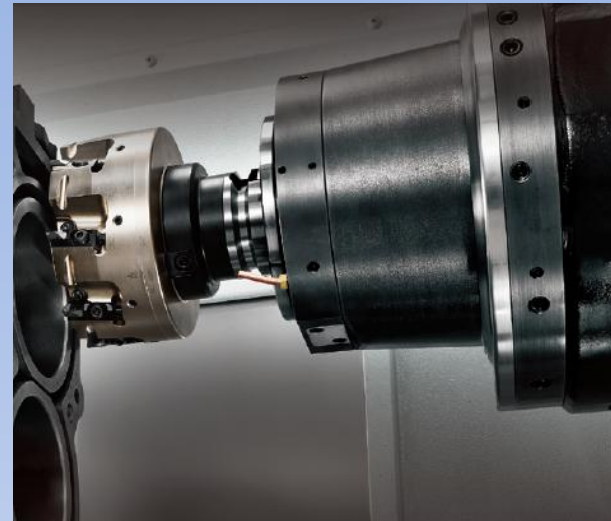
5 Axis engraving machine-10 sets



Mazak CNC machine group



Horizontal CNC Center NHX 4000



Laser welding machine



5. Team Building



Serve Glass Industry + Reliable and Competitive!





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www.weiheng.cn

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THANK YOU!

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